refluxed in trimethyl phosphite for 2 h to obtain trans- (\pm) -

cyclohexa-3,5-diene-1,2-diol bisbenzyl ether 24 as a syrup in

Synthesis of (±)-*trans*-cyclohexa-3,5-diene-1,2-diol derivatives from *myo*-inositol

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myo-Inositol 8 has been converted to biscyclohexylidene ketals 9–11. The inseparable mixture of isomers 9 and 11 has been utilised as such to obtain the synthetically useful (\pm) -*trans*-cyclohexa-3,5-diene-1,2-diol derivative 24 *via* the intermediates 14 and 15. The *trans*-diol derivative 24 has also been converted to synthetically useful epoxide derivative 25 in high yield and selectivity.

Introduction

Metabolism of aromatic compounds by bacteria was studied at the beginning of this century by Stormer.¹ Oxidation of benzene to catechol was subsequently reported as early as 1913.² *cis*-Cyclohexadiene-1,2-diol **1** was isolated for the first time by Gibson in 1968 from the metabolism of benzene by certain soil bacteria³⁻⁵ and likewise was chiral *cis*-diol **2** from toluene.^{6,7} Subsequently several alkylbenzenes, halogenobenzenes and other aromatics were oxidised to chiral *cis*-diols **3**–**5**.⁸⁻¹⁰ Extensive use of *cis*-diol **1** as a building block in enantiospecific syntheses is best known from the work of Ley and his group.^{11,12}

On the other hand the utility of bacteria to produce the analogous enantiomerically pure trans-cyclohexa-3,5-diene-1,2diols (+)- and (-)-6 from benzene has not been very good. Metabolism of benzene oxide with liver microsomes in vivo is known to result in the formation of isomer (+)-6 at an estimated optical purity of 50%.^{13,14} Enzyme-catalysed hydrolysis of trans-diol diacetate (\pm) -7 was selected for resolution to obtain isomers (-)-6 and (+)-6 (97% ee) in an overall yield of 15 and 47%, respectively.¹⁵ The absolute stereochemistry of isomers (-)-6 and (+)-6 was determined by converting them to the known (-)- and (+)-trans-1,2-dihydroxycyclohexane,^{13,16,17} respectively. Enantiomerically pure isomers (+)-7 and (-)-7 have also been obtained from lipase-effected enantioselective hydrolysis of (±)-4,5-diacetoxycyclohex-1-ene.¹⁸ Racemic transcyclohexa-3,5-diene-1,2-diol diacetate (\pm) -7 has been prepared synthetically from benzene via successive Birch reduction, bromination, trans-hydroxylation, dehydrobromination and acetylation.¹⁹ Diol (\pm) -**6** was synthetically exploited for the synthesis of racemic conduramines,²⁰ conduritols,²¹ inosamine,²² fortamine,23 aminocyclitol antibiotics of the 2-deoxystreptamine type,²⁴ chiro-inositol 2,3,5-trisphosphate,²⁵ myo-inositol 1,4,5-trisphosphate²⁶ and fluoroinositol phosphate analogues.²⁷

Results and discussion

We felt the need to develop a chemical route to obtain enantiomerically pure *trans*-cyclohexa-3,5-diene-1,2-diol derivatives from (*meso*)-*myo*-inositol²⁸ in large quantities because of their utility in the total synthesis of natural products (Scheme 1). *myo*-Inositol **8** was converted to a mixture of bis-cyclohexylidene ketals **9**, **10**, **11** in 38, 26 and 19% yield, respectively, by reaction with cyclohexanone in *N*,*N*-dimethylformamide (DMF) at 100 °C for 12 h containing toluene-*p*-sulfonic acid (*p*-TsOH).²⁹ Alternatively it could be made by reaction of *myo*inositol **8** with 1-ethoxycyclohexene containing a catalytic amount of *p*-TsOH in DMF at 100 °C for 2 h.³⁰ From the soobtained bis-ketals **9–11**, crystalline 1,4-diol **10** was separated by crystallisation²⁹ to leave a residue containing diastereoisomeric 1,2-diols **9** and **11** in the ratio 2:1 (by ¹H NMR spectroscopy). Reaction of 1,2-diols 9 and 11 with Ph₃P (3 mol equiv.), imidazole (3 mol equiv.) and iodine (3 mol equiv.) in toluene at reflux for 6 h gave the cyclohexene bis-cyclohexylidene ketals 12 and 13 (mp 66-68 °C) in 74% yield;³¹ formation of the cyclohexene double bond was evident from the appearance of multiplets in the ¹H NMR spectrum between δ 5.6-6.25, integrating for two protons. Compounds 12 and 13 were allowed to react further at 0-5 °C with a catalytic amount of p-TsOH in CH₂Cl₂ for 4 h to obtain the cyclohexene diols 14 and 15 in 78% yield as a solid (mp 96-98 °C) due to selective deprotection of the trans-cyclohexylidene ketal. Products 14 and 15 were characterised from the ¹H NMR spectrum where cyclohexylidene protons appeared between δ 1.2–1.8, integrating for ten protons. From a mixture of compounds 14 and 15 we planned to obtain the trans-cyclohexa-3,5-diene-1,2-diols. Diols 14 and 15 were therefore treated with Ac₂O-pyridine to obtain the di-O-acetyl derivatives 16 and 17 in quantitative yield. However, attempted selective deprotection of the ciscyclohexylidene protecting group of compounds 16 and 17 by reaction with p-TsOH in CH2Cl2 at 0 °C resulted in the formation of phenolic compounds. Attempts to deprotect the cyclohexylidene ketal in ethylene glycol-p-TsOH and HClmethanol also met with failure. It was hence decided to protect the alcohols 14 and 15 as their benzyl ethers by reaction with C₆H₅CH₂Br-NaH-DMF at 0 °C, to obtain the dibenzyl ether derivatives 18 and 19 in 98% yield. The mixture of compounds 18 and 19 was then subjected to deprotection of the cyclohexvlidene ketal in p-TsOH-CH₂Cl₂-methanol at 0 °C to room temp. for 4 h to obtain the diol derivatives 20 and 21 in 90% yield, which were characterised from their ¹H NMR spectrum. The mixture of diols 20 and 21 was further treated with 1,1'thiocarbonyldimidazole³² in toluene at reflux for 1 h to obtain the cyclic thiocarbonate derivatives 22 and 23 in high yield, and these were subsequently subjected to syn elimination by being







90% yield. Compound **24** was characterised from the appearance of cyclohexadiene protons (4 H) at δ 5.83 as a singlet and the H-5, H-6 protons at δ 4.37 as a singlet in the ¹H NMR

spectrum. The *trans*-1,2-diol derivative **24** on reaction with *m*-chloroperbenzoic acid (MCPBA) in CH_2Cl_2 at room temperature for 4 h gave the epoxide **25** due to stereoselective epoxida-

tion of the double bond *anti* to the adjacent benzyl ether. Compound **25** was fully characterised from the ¹H NMR spectrum.

Experimental

¹H NMR spectra were measured with a Varian Gemini (200 MHz) spectrometer, with tetramethylsilane as internal standard for solutions in deuteriochloroform; coupling constants (J) are given in Hz. IR spectra were taken with a Perkin-Elmer 283 spectrometer. UV spectra were measured with a Shimadzu 160-A spectrometer. Organic solutions were dried over anhydrous Na₂SO₄ and concentrated below 40 °C on rotary evaporator.

(\pm)-(3*a*,4 β ,5*a*,6*a*)-3,4:5,6-Bis(cyclohexylidenedioxy)cyclohexene 12 and (\pm)-(3*a*,4*a*,5*a*,6 β)-3,4:5,6-bis(cyclohexylidenedioxy)cyclohexene 13

To a solution of diols 9 and 11 (5.0 g, 4.7 mmol) in toluene (40 cm³) were added triphenylphosphine (11.55 g, 44.1 mmol) and imidazole (2.29 g, 44.1 mmol) and the mixture was heated to 60 °C. Iodine (11.2 g, 44.1 mmol) was added portionwise during 15 min and the reaction mixture was refluxed for 4 h, when TLC (hexane-ethyl acetate, 3:1) indicated completion of the reaction from the appearance of a faster moving spot; it was then cooled to room temperature, a further batch of iodine (14.94 g, 58.8 mmol) was added followed by aq. NaOH (1 м; 50 cm³) and the mixture was stirred for 30 min at room temperature. The toluene phase was washed successively with water, 5% aq. sodium thiosulfate, saturated aq. NaHCO3 and water, dried (Na₂SO₄), and concentrated to obtain a solid residue, which was filtered on a bed of silica gel (eluted with 25% ethyl acetate in hexane) to obtain the *title compounds* (3.33 g, 74%), which solidified on storage, mp 66-68 °C (Found: C, 70.45; H, 8.46. $C_{18}H_{26}O_4$ requires C, 70.56; H, 8.55%); δ_H 1.3–1.8 (20 H, m, cyclohexylidene), 3.35-4.8 (4 H, m, 3-, 4-, 5- and 6-H) and 5.6-6.25 (2 H, m, 1- and 2-H).

(±)-($1a,2\beta,5a,6a$)-5,6-(Cyclohexylidenedioxy)cyclohex-3-ene-1,2-diol 14 and (±)-($1\beta,2a,5a,6a$)-5,6-(cyclohexylidenedioxy)cyclohex-3-ene-1,2-diol 15

To a solution of compounds **12** and **13** (3.30 g, 10.8 mmol) in CH₂Cl₂ (10 cm³) was added catalytic amount of *p*-TsOH (30 mg) and the mixture was stirred at 0–5 °C for 4 h. After completion of the reaction the mixture was neutralised with triethylamine. The reaction mixture was concentrated, and filtered on a bed of silica gel (eluted with 50% ethyl acetate in hexane) to obtain the *title compounds* **14** and **15** (1.91 g, 78%) as an inseparable mixture of solids, mp 96–98 °C (Found: C, 63.65; H, 7.95. C₁₂H₁₈O₄ requires C, 63.70; H, 8.02%); ν_{max} (CHCl₃) 3500 cm⁻¹ (OH); $\delta_{\rm H}$ 1.2–1.8 (10 H, m, cyclohexylidene), 3.4–4.7 (4 H, m, 1-, 2-, 5- and 6-H) and 5.5–6.0 (2 H, m, 3- and 4-H).

(±)-(3α ,4 β ,5 α ,6 α)-3,4-Bis(benzyloxy)-5,6-(cyclohexylidenedioxy)cyclohexene 18 and (±)-(3β ,4 α ,5 α ,6 α)-3,4-bis(benzyloxy)-5,6-(cyclohexylidenedioxy)cyclohexene 19

To hexane-washed NaH (0.35 g, 14.4 mmol) in DMF (10 cm³) was added a solution of compounds **14** and **15** (1.3 g, 5.75 mmol) in DMF (5 cm³) at 0 °C. The reaction mixture was stirred for 15 min at 0 °C and benzyl bromide (2.24 g, 14.4 mmol) was added dropwise. The reaction mixture was stirred for 30 min at room temperature. After completion of the reaction the mixture was quenched with methanol followed by icewater and extracted into CH₂Cl₂. The organic phase was washed with water, dried (Na₂SO₄), and concentrated to obtain *title compounds* **18** and **19** (2.28 g, 98%) as a syrup (Found: C, 76.39; H, 7.84. C₂₆H₃₀O₄ requires C, 76.82; H, 7.44%); $\delta_{\rm H}$ 1.3–1.7 (10 H, m, cyclohexylidene), 3.5–4.6 (4 H, m, 3-, 4-, 5- and 6-H), 4.6–4.85 (4 H, m, C₆H₅CH₂ × 2), 5.5–5.9 (2 H, m, 1- and 2-H) and 7.25–7.45 (10 H, m, ArH).

(\pm) -(1a,2a,5a,6\beta)-5,6-Bis(benzyloxy)cyclohex-3-ene-1,2-diol 20 and (\pm) -(1a,2a,5\beta,6a)-5,6-bis(benzyloxy)cyclohex-3-ene-1,2-diol 21

To a solution of compounds **18** and **19** (2.2 g, 5.4 mmol) in CH₂Cl₂–CH₃OH (60 and 10 cm³) was added a catalytic amount of *p*-TsOH (20 mg) and the mixture was stirred for 3 h at 0 °C before being warmed to room temperature and stirred for another 1 h. The reaction mixture was neutralised with triethylamine and concentrated to obtain a residue, which was filtered on a bed of silica gel (eluted with 50% ethyl acetate in hexane) to obtain the *title compounds* (1.65 g, 90%) as a syrup (Found: C, 73.06; H, 7.26. C₂₀H₂₄O₄ requires C, 73.14; H, 7.37%); $\delta_{\rm H}$ 2.5–2.8 (2 H, br s, OH), 3.55–4.3 (4 H, m, 1-, 2-, 5- and 6-H), 4.45–4.95 (4 H, m, C₆H₅CH₂ × 2), 5.7–5.9 (2 H, m, 3- and 4-H) and 7.2–7.35 (10 H, m, ArH).

(±)-($3a\alpha$, 6α , 7β , $7a\alpha$)-6,7-Bis(benzyloxy)-3a,6,7,7a-tetrahydrobenzo[d][1,3]dioxole-2-thione 22 and (±)-($3a\alpha$, 6β ,7a, $7a\alpha$)-6,7-bis(benzyloxy)-3a,6,7,7a-tetrahydrobenzo[d][1,3]dioxole-2-thione 23

To a solution of compounds **20** and **21** (1.6 g, 4.91 mmol) in dry toluene (10 cm³) was added 1,1'-thiocarbonyldiimidazole (1.31 g, 7.36 mmol) and the mixture was refluxed under nitrogen for 1 h. After completion of the reaction the mixture was diluted with toluene (20 cm³) and then concentrated to obtain a residue, which was filtered on a bed of silica gel (eluted with 25% ethyl acetate in hexane) to obtain the *title compounds* (1.71 g, 95%) as a syrup (Found: C, 67.99; H, 5.86. C₂₁H₂₀O₄S requires C, 68.47; H, 5.47%); $\delta_{\rm H}$ 3.7–4.2 (2 H, m, 6- and 7-H), 4.6–5.3 (6 H, m, 3a- and 7a-H, C₆H₅CH₂ × 2), 5.8–6.2 (2 H, m, 4- and 5-H) and 7.2–7.35 (10 H, m, ArH).

(±)-trans-5,6-Bis(benzyloxy)cyclohexa-1,3-diene 24

Thiocarbonate derivatives **22** and **23** (1.65 g, 4.48 mmol) were refluxed for 2 h in trimethyl phosphite (0.94 g, 6.72 mmol) under nitrogen. After completion of the reaction the mixture was made alkaline by the addition of aq. NaOH and was extracted into CH₂Cl₂. The organic phase was washed with water (50 cm³ × 3), dried (Na₂SO₄), and concentrated to obtain the *title compound* (1.17 g, 90%) as a syrup (Found: C, 82.03; H, 6.81. C₂₀H₂₀O₂ requires C, 82.15; H, 6.89%); M⁺, 292; λ_{max} (MeOH) 259 nm; $\delta_{\rm H}$ 4.37 (2 H, s, 5- and 6-H), 4.55 (4 H, s, C₆H₅CH₂ × 2), 5.83 (4 H, s, 1-, 2-, 3- and 4-H) and 7.2–7.35 (10 H, m, ArH).

(\pm) - $(3\beta, 4\alpha, 5\beta, 6\beta)$ -3,4-Bis(benzyloxy)-5,6-epoxycyclohexene 25

To a solution of compound **24** (1.0 g, 3.42 mmol) in CH₂Cl₂ (200 cm³) were added MCPBA (0.59 g, 3.42 mmol) and NaHCO₃ (0.28 g, 3.42 mmol) and the mixture was stirred at room temperature for 4 h. After completion of the reaction the mixture was diluted with CH₂Cl₂ (50 cm³) and washed successively with saturated aq. NaHCO₃ and water. The organic phase was dried (Na₂SO₄) and concentrated to obtain the *title compound* (0.97 g, 92%) as a syrup (Found: C, 77.83; H, 6.47. C₂₀H₂₀O₃ requires C, 77.90; H, 6.54%); $\delta_{\rm H}$ 3.2–3.5 (2 H, m, 5- and 6-H), 3.84 (1 H, d, $J_{3.4}$ 7.7, 3-H), 4.19 (1 H, d, $J_{3.4}$ 7.7, 4-H), 4.65–4.95 (4 H, m, C₆H₅CH₂ × 2), 5.92 (2 H, AB-type doublet, *J* 8.8, 1- and 2-H) and 7.25–7.4 (10 H, m, ArH).

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